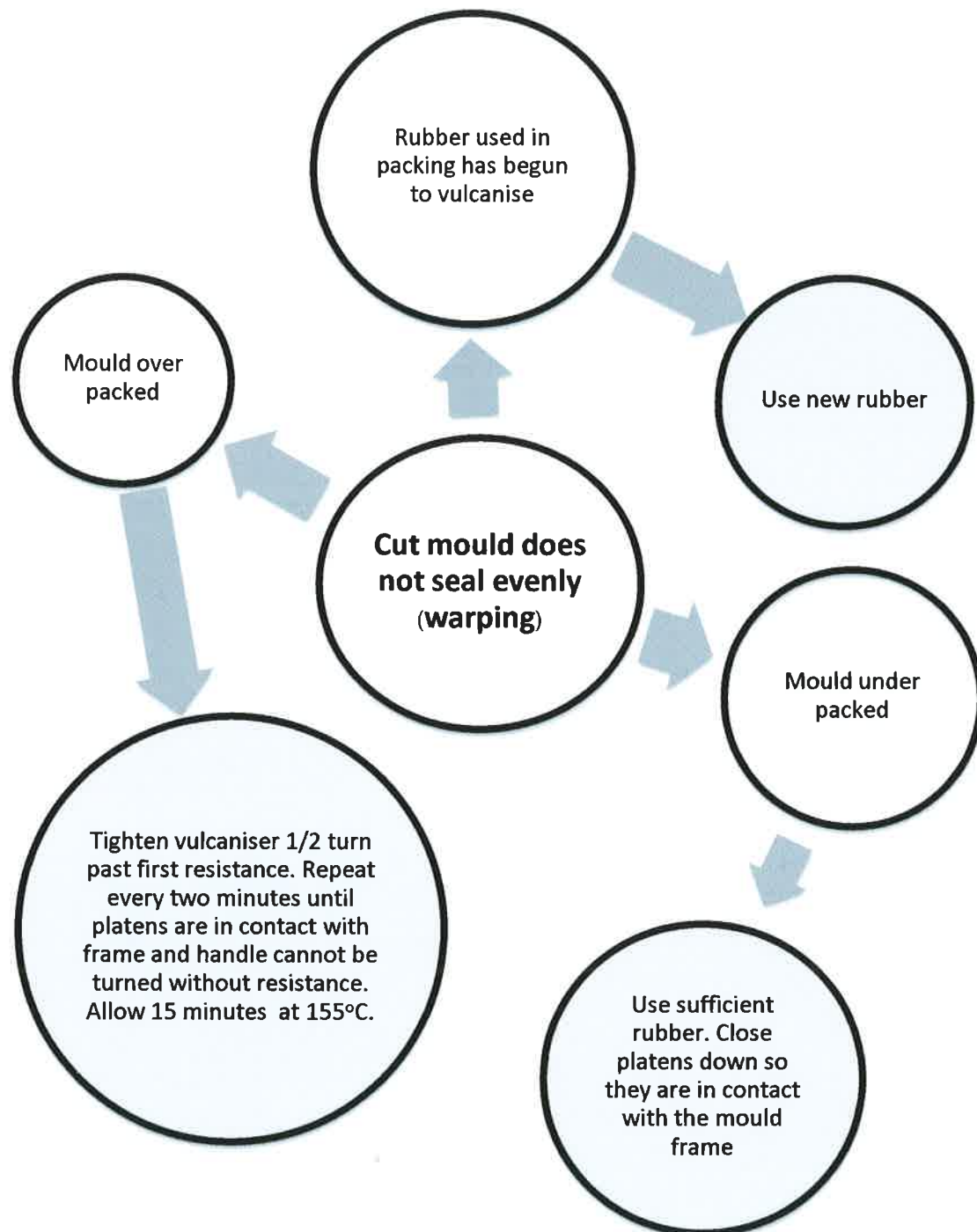


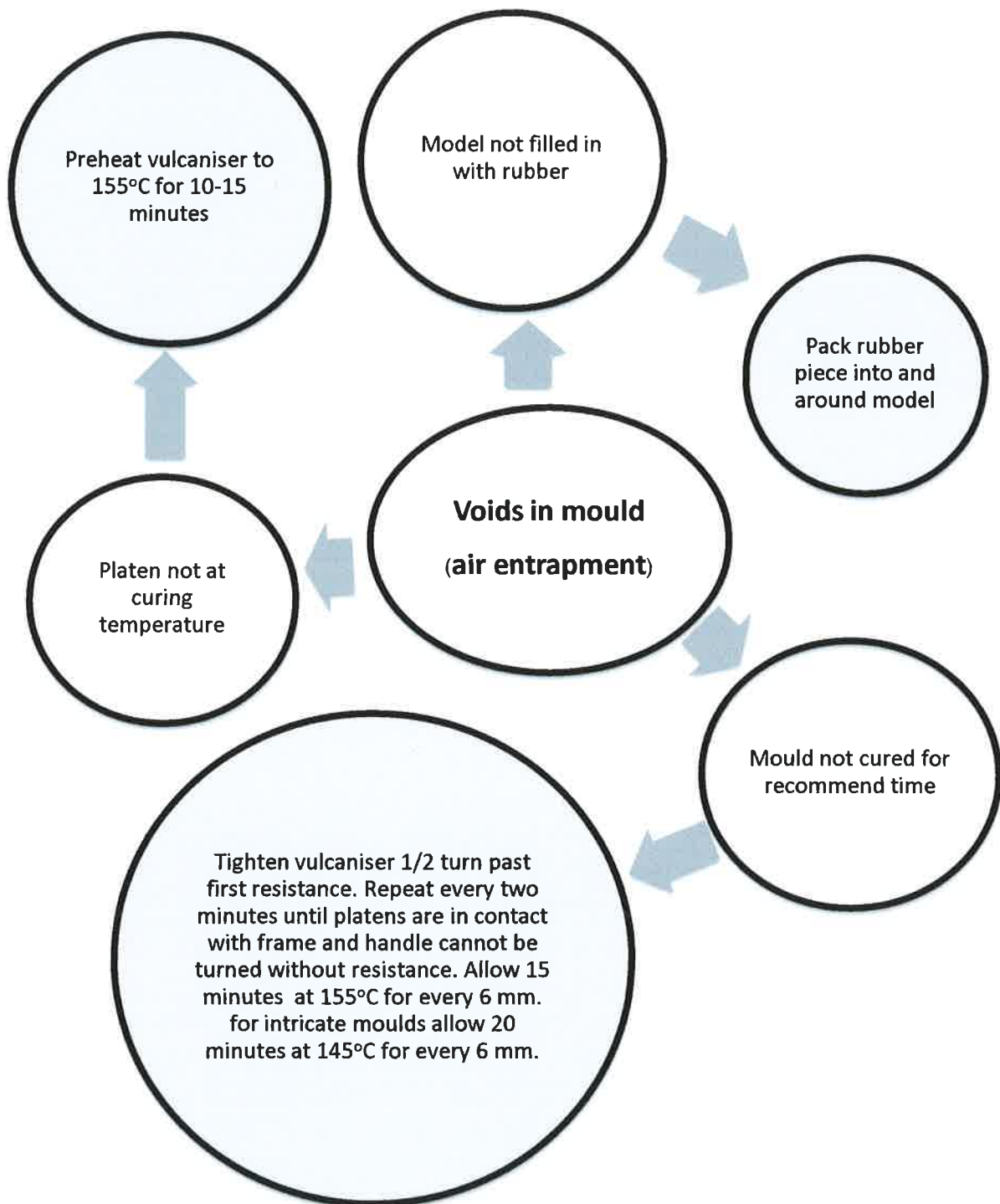


1. Cut mould does not seal evenly (warping)





2. Voids in mould (air entrapment)





3. Mould delaminates after curing

