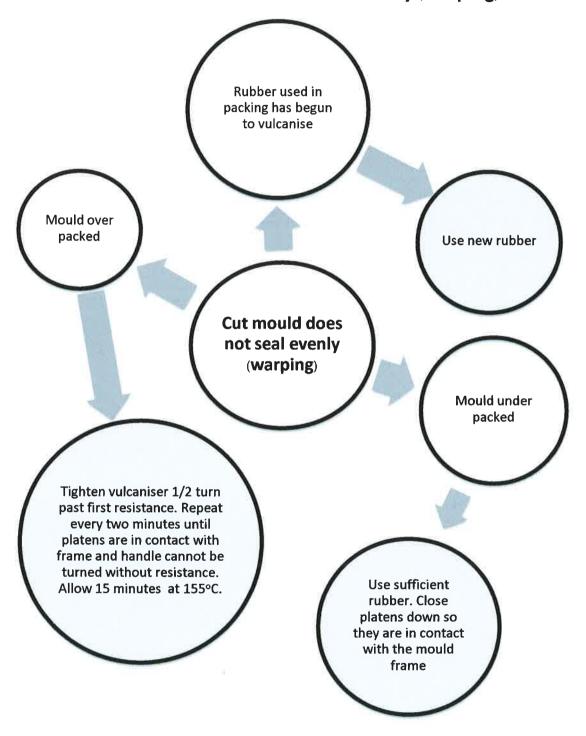
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## 1. Cut mould does not seal evenly (warping)



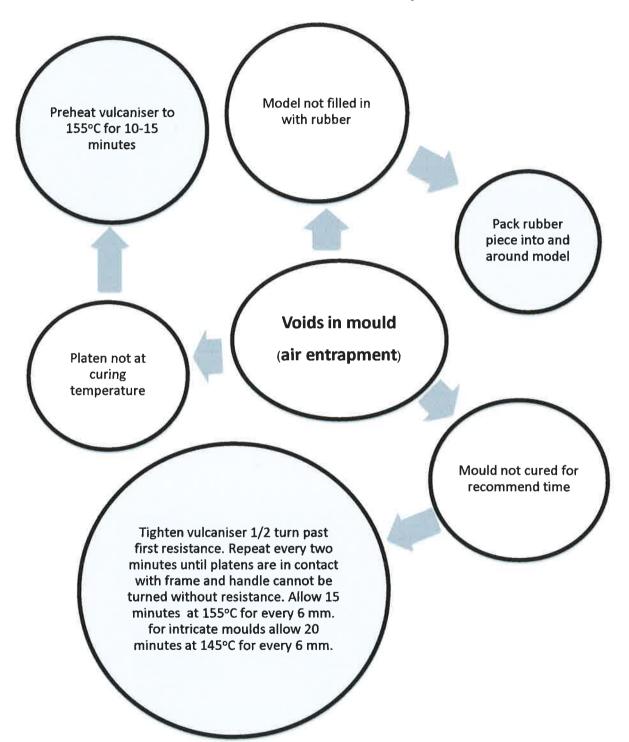


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Do cast relationship. Cast no defect. Casting JPL.



### 2. Voids in mould (air entrapment)





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# 3. Mould delaminates after curing

