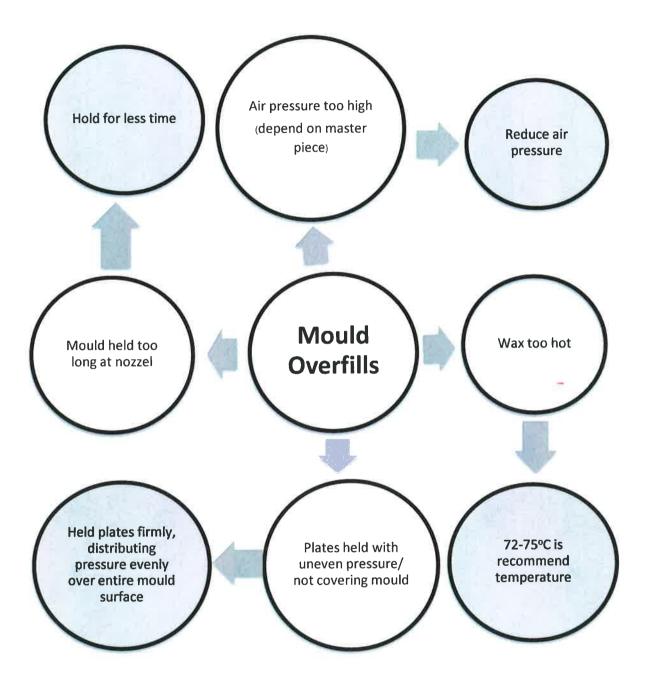




1. Mould Overfills

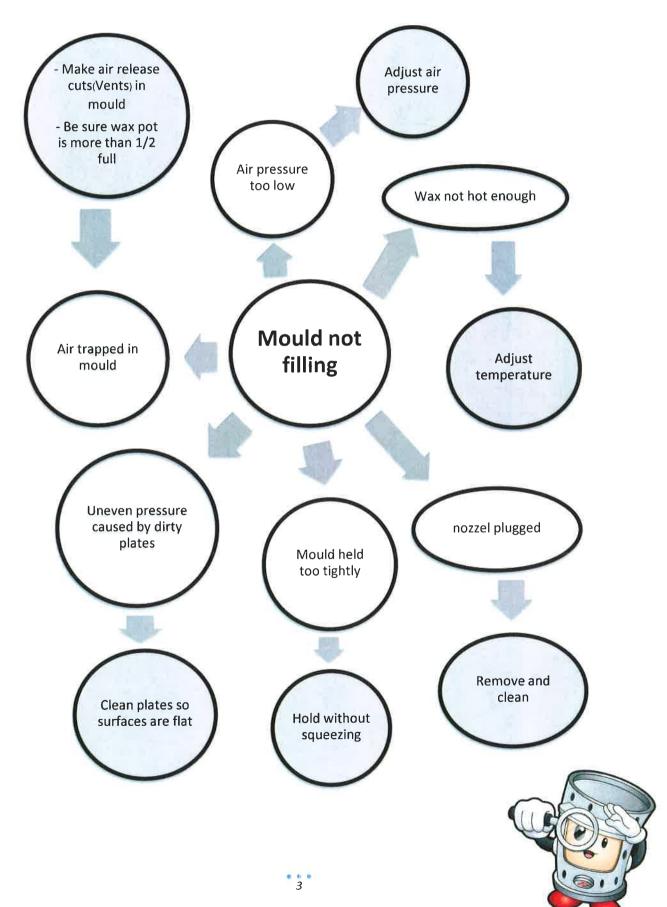


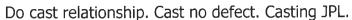


Do cast relationship. Cast no defect. Casting JPL.



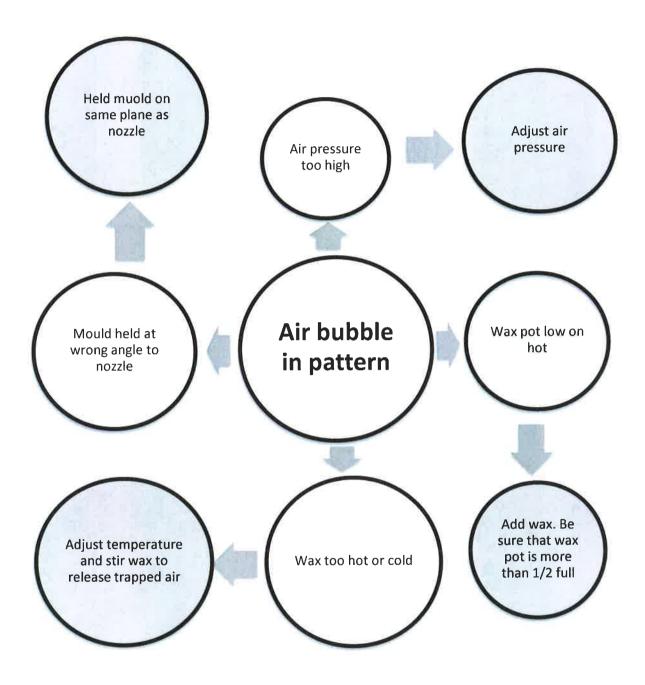
2. Mould not filling







3. Air bubble in pattern

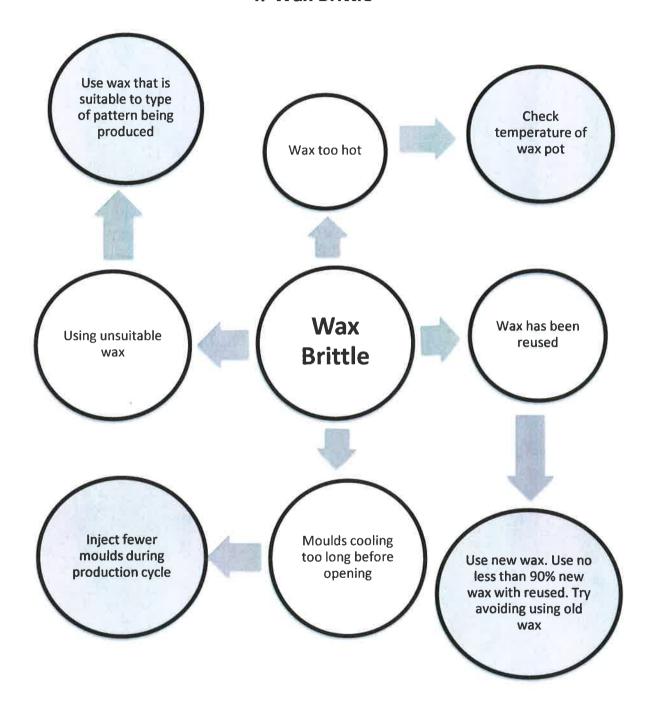








4. Wax Brittle









5. Wax discolored (brownish)

Wax discoloured (brownish)



Wax too hot

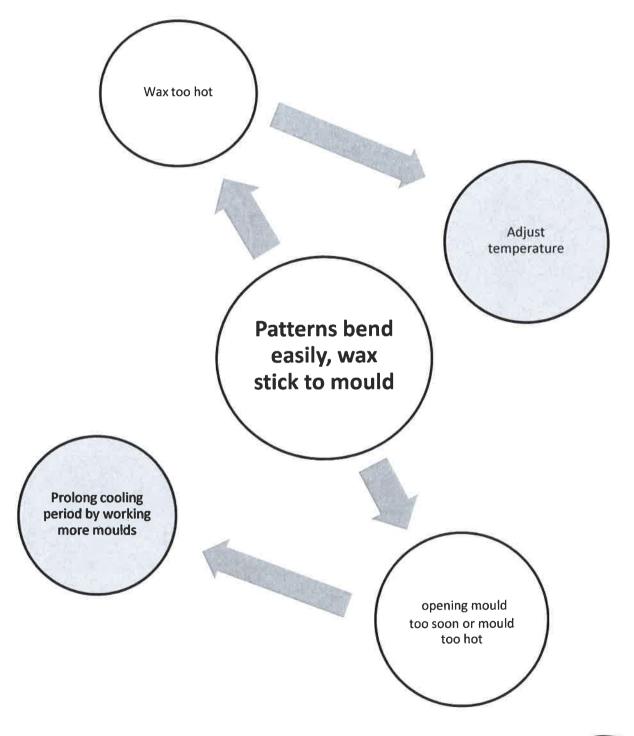
Clean wax pot (stream or soak in Percloroethylene); add new wax







6. Patterns bend easily, wax stick to mould







7. Wax keeps flowing after mould is filled

