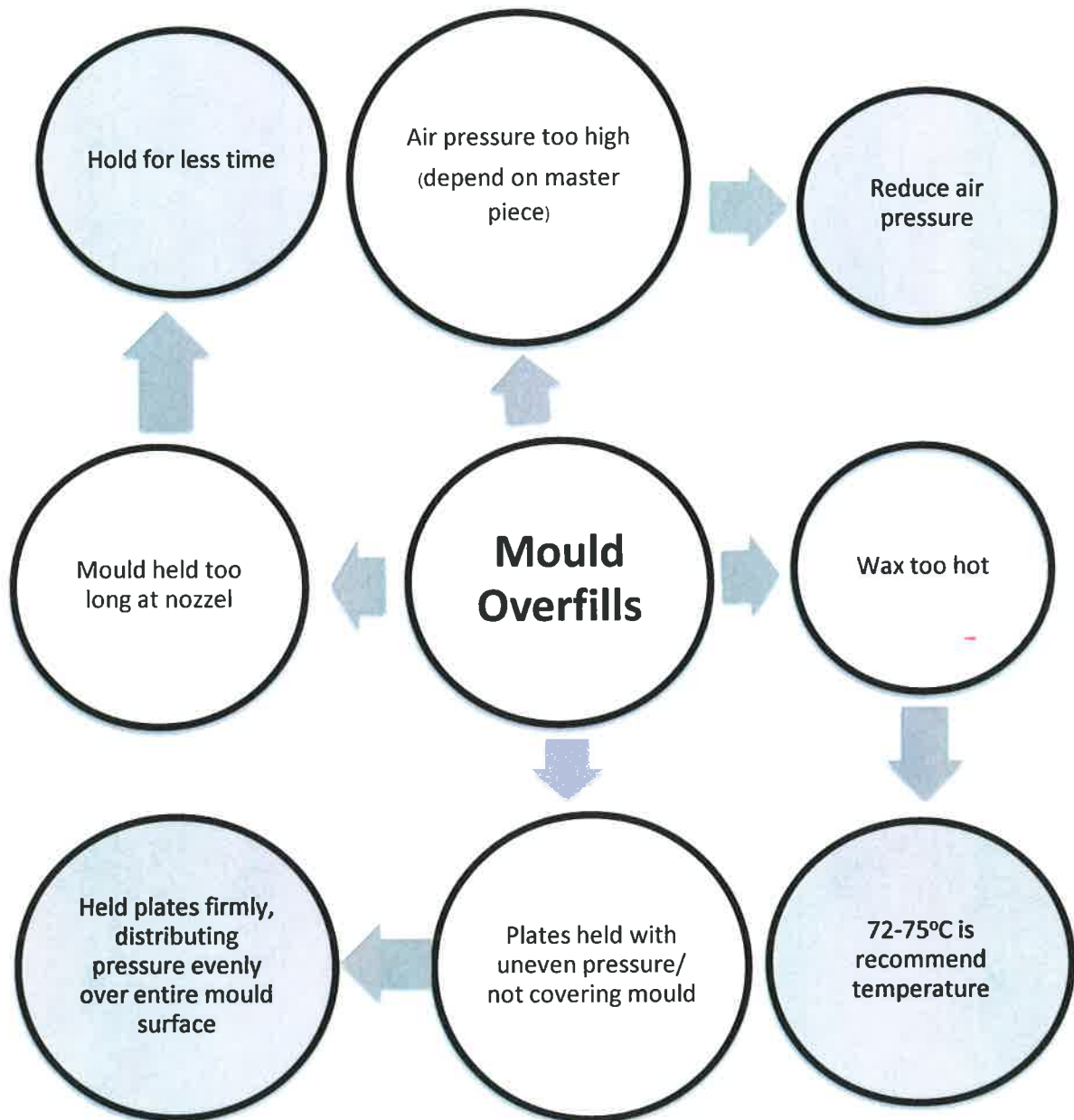


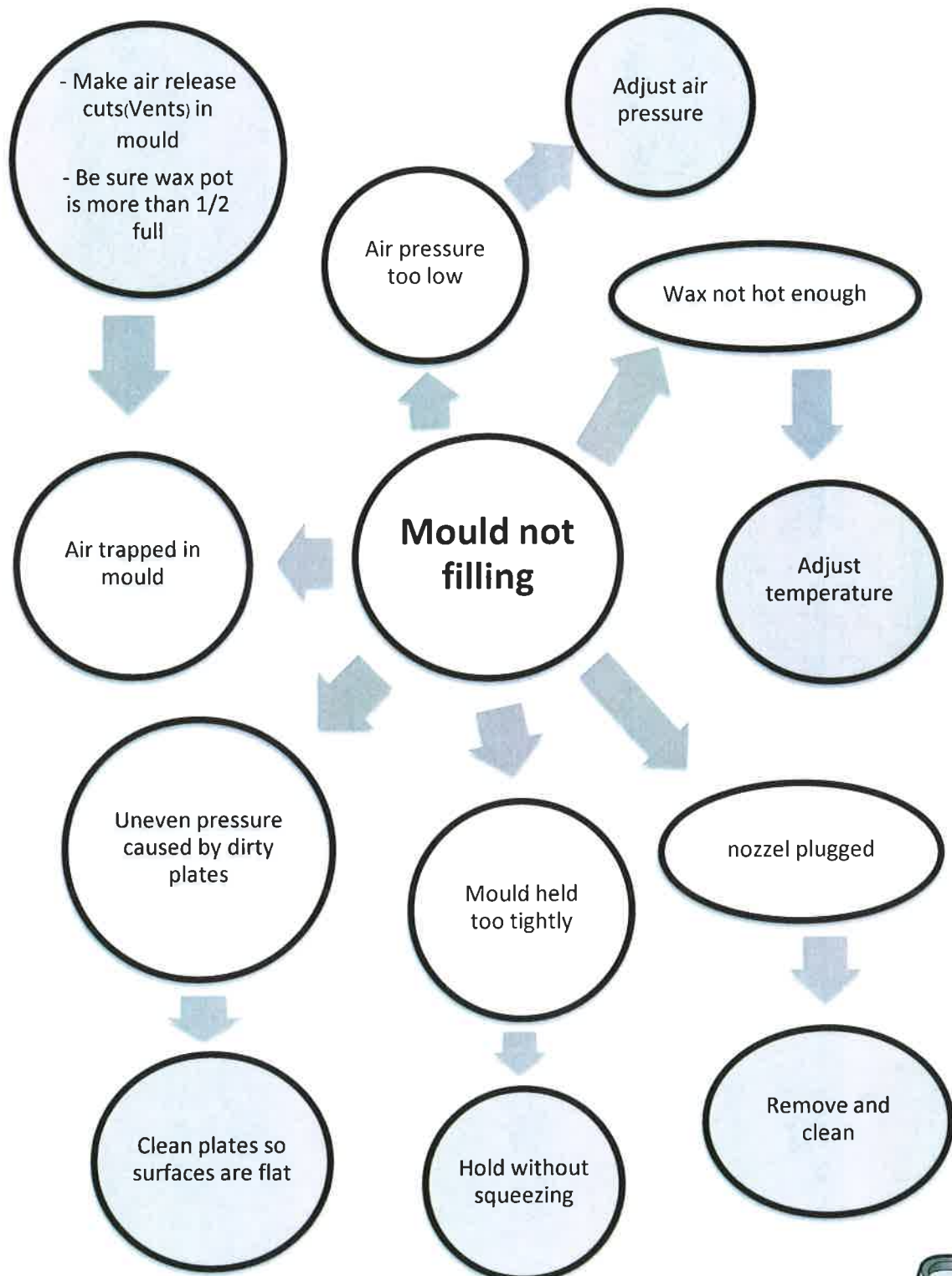


1. Mould Overfills



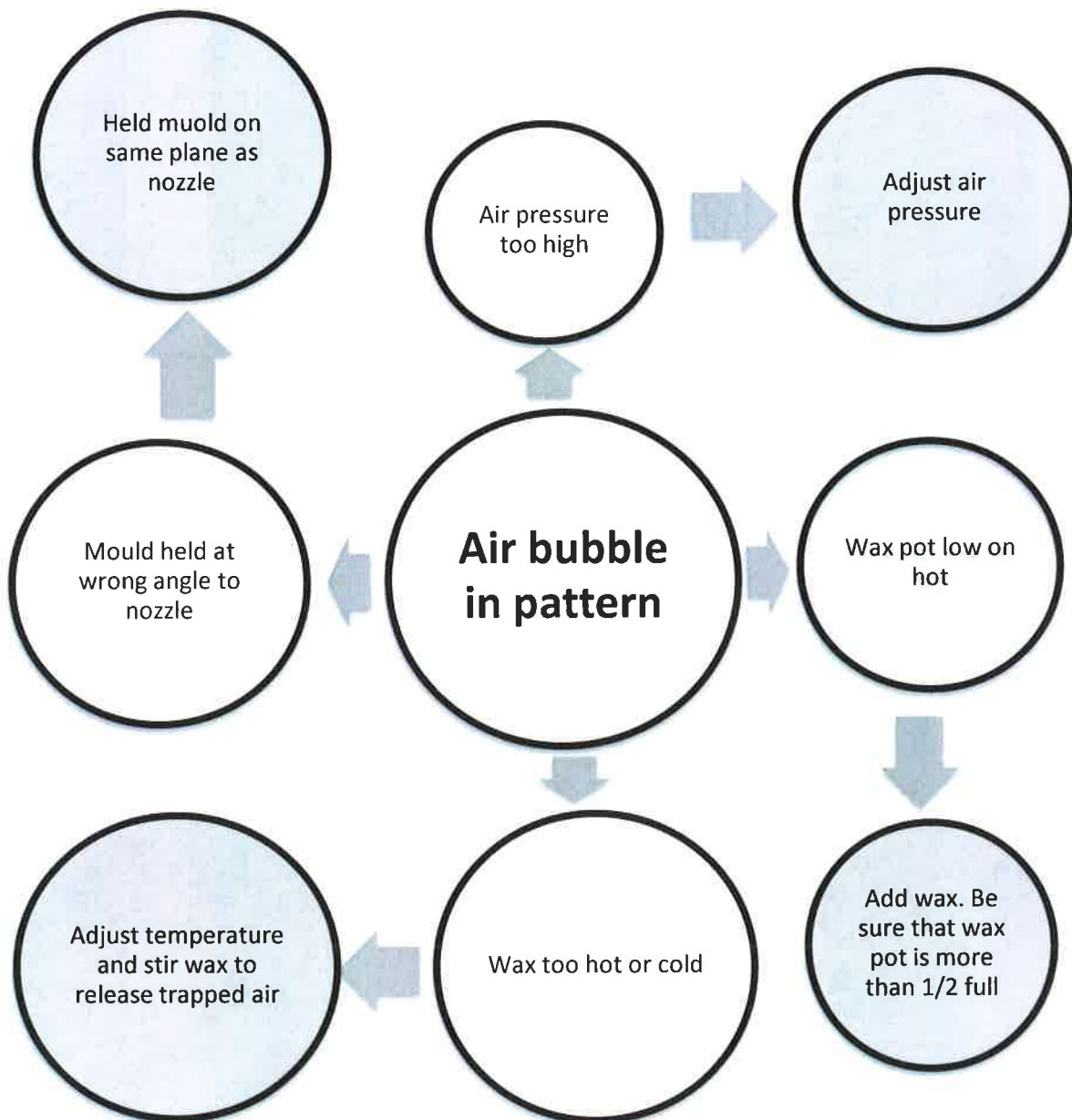


2. Mould not filling



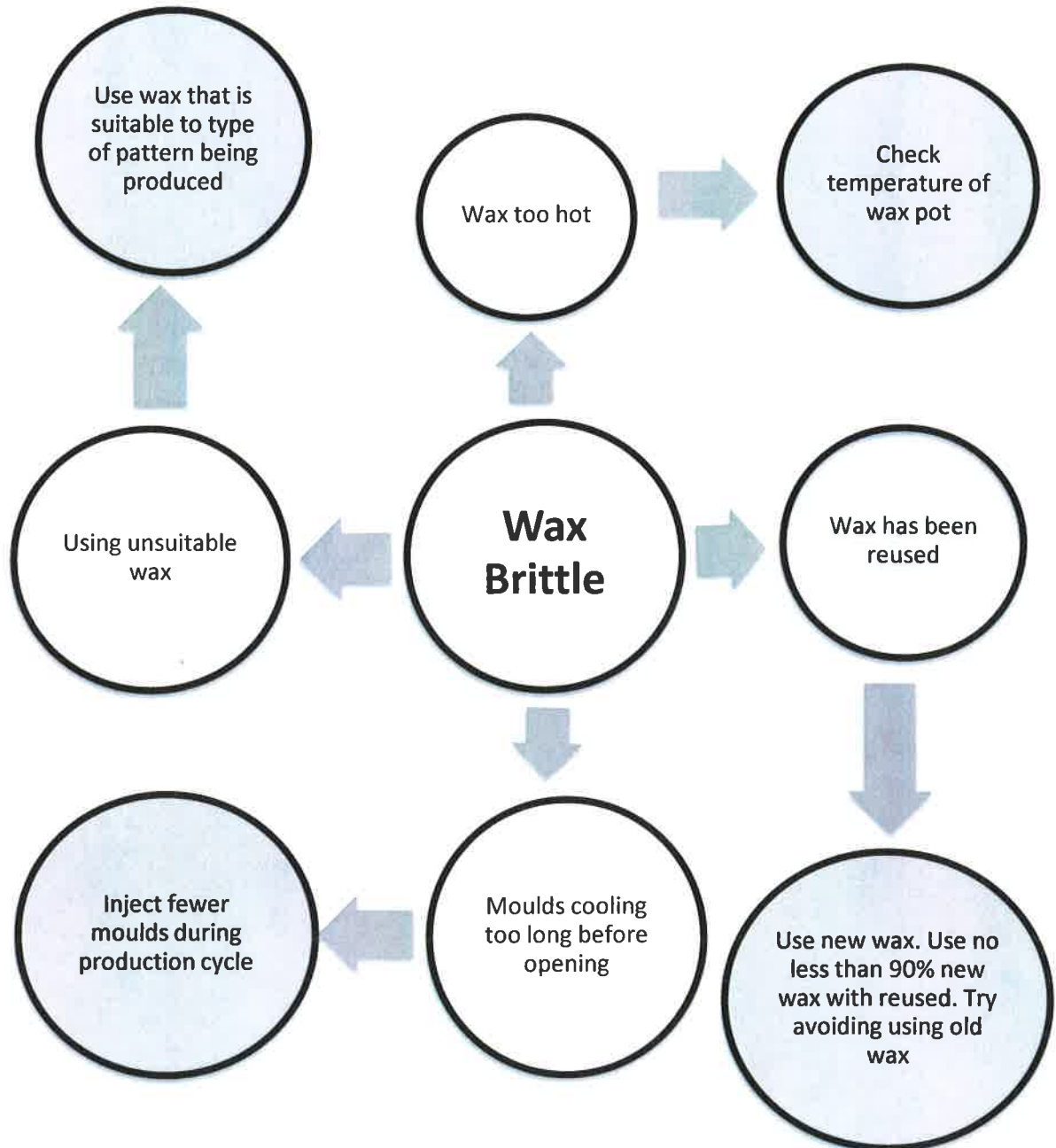


3. Air bubble in pattern



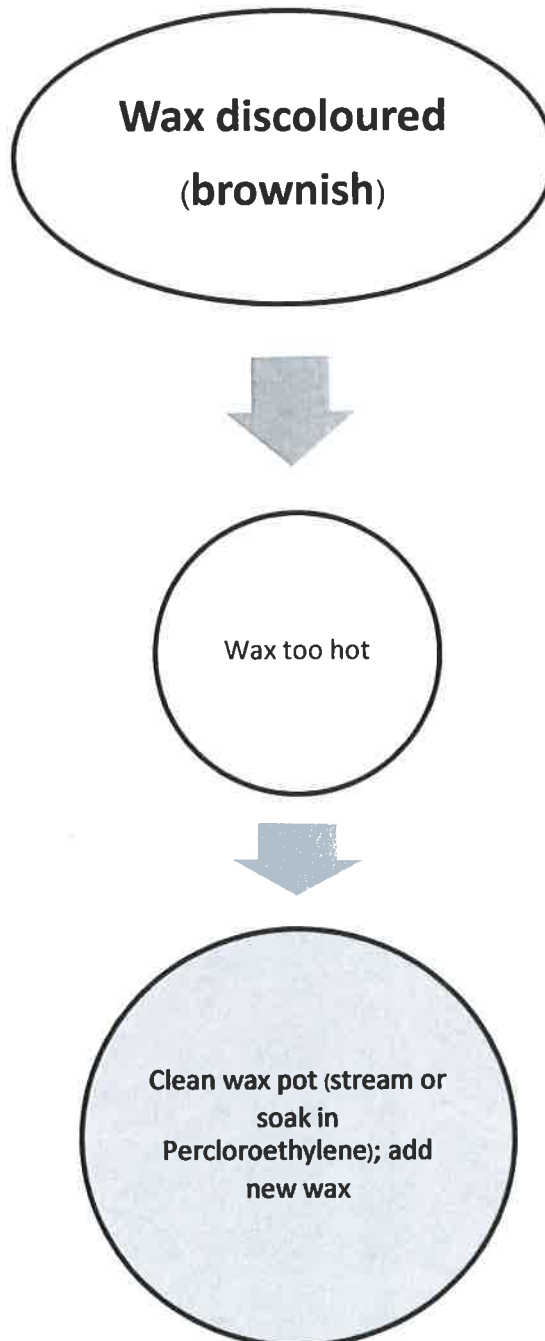


4. Wax Brittle



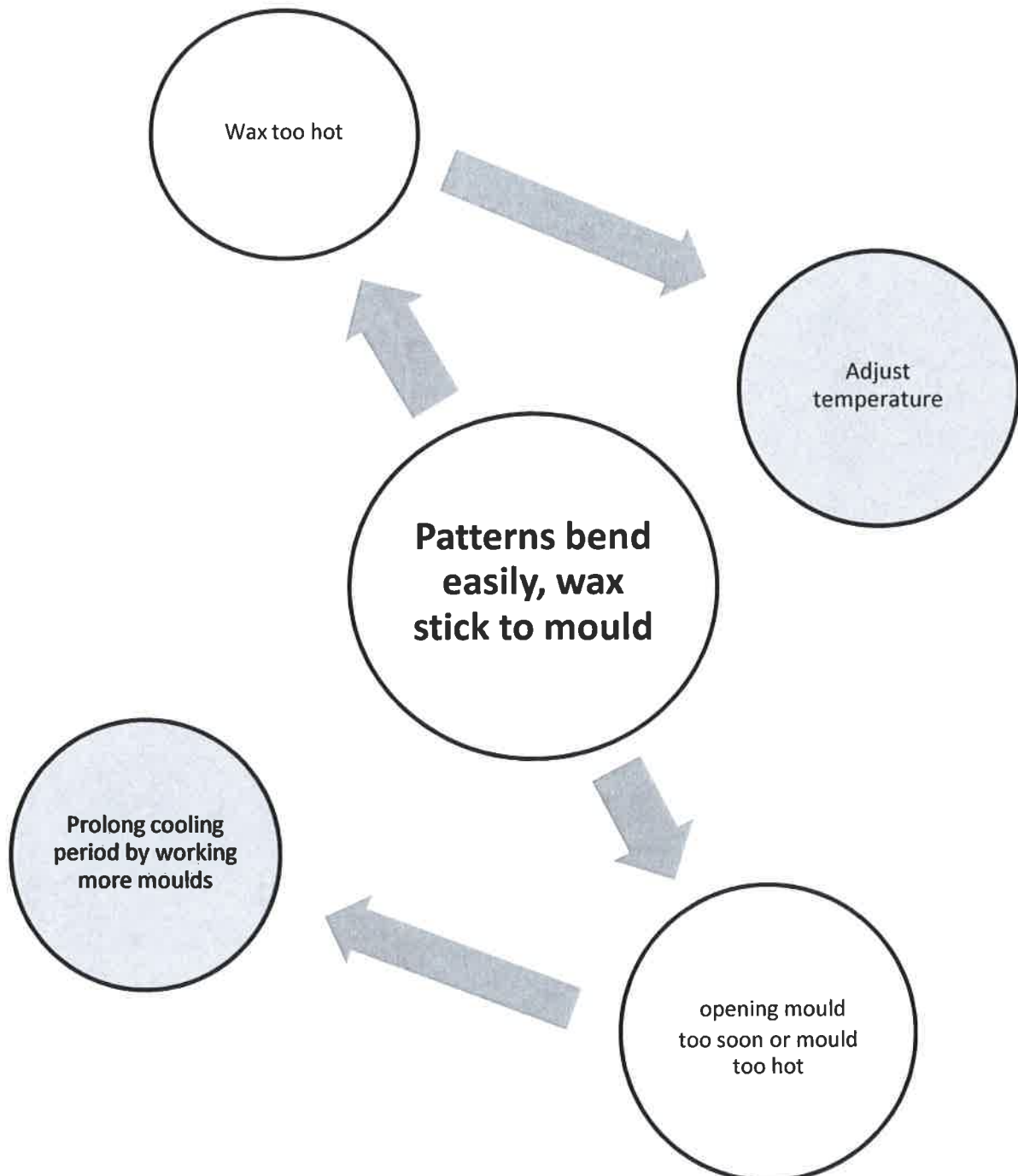


5. Wax discolored (brownish)





6. Patterns bend easily, wax stick to mould





7. Wax keeps flowing after mould is filled

